

SHIP: USS LASALLE (AGF-3)

ITEM NO: 150-11-002

COAR: 16-537

PCN: OI01-1433

CMP: NONE

SURVEYOR: ROBERSON

1. SCOPE:

1.1 Title: Structural Repairs in Fan Room; accomplish

1.2 Location of Work:

1.2.1 Fan Room (03-79-3-Q)

1.3 Identification:

1.3.1 Not Applicable

2. REFERENCES:

a. Standard Items

b. 111A-1777224 Rev J, LPD 3 Misc Bhds on 03 Level

c. 111A-1777218 Rev G, LPD 3 03 Level Plating

d. 803-1310894 Rev A, Air Cooling Coils Duct Construction Details

3. REQUIREMENTS:

3.1 Accomplish a visual inspection for damage and deterioration of the outboard bulkhead, 32'-0" off centerline, starboard, from frame 79 to frame 84 in the location listed in 1.2, using 2.b for guidance.

3.1.1 Submit four legible copies of a report listing the results of the requirements of 3.1 to the SUPERVISOR.

3.2 Accomplish the following repairs in the location listed in 1.2 as a result of the visual inspection in 3.1 and as designated by the SUPERVISOR:

3.2.1 Remove a total of 10 square feet of damaged or deteriorated bulkhead plating.

3.2.1.1 The smallest insert shall be a minimum of one square foot.

3.2.2 Remove 15 linear feet of damaged or deteriorated bulkhead stiffeners.

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3.2.3 Chip and grind surfaces flush in way of repairs.

3.2.4 Install new material in place of that removed in 3.2.1 through 3.2.2 in accordance with 2.b.

3.2.5 Remove the deteriorated drain pan located below cooling coil 03-80-3 at the location listed in 1.2.1.

3.2.6 Using the drain pan removed in 3.2.5 as a template, manufacture and install a new drain pan below cooling coil 03-80-3, using 2.d for guidance.

3.3 Accomplish the requirements of 009-12 of 2.a, including Table 3, Column A, Lines One through 7.

3.4 Accomplish the requirements of 009-25 of 2.a for air hose test of the new plating welded seams. Allowable leakage: None.

3.5 Accomplish the requirements of 009-32 of 2.a for the new and disturbed surfaces.

4. NOTES:

4.1 Reference 2.c listed for information only.

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5. GOVERNMENT FURNISHED MATERIAL (GFM):

	<u>QTY</u>	<u>UI</u>	<u>NAME OF PART/ DESCRIPTION</u>	<u>PIECE NO.</u>	<u>REF. NO.</u>	<u>NATIONAL STOCK NO.</u>	<u>PARA NO.</u>
5.1	PUSH MATERIAL:						
1.	None.						
5.2	KITTED MATERIAL:						
1.	None.						
5.3	LLTM:						
1.	10	SF	Plate, 7.65# ABS Grade "A" OSS	21	2.b	9515002375333	3.2
2.	15	LF	T-Bar, 4"x2.28"x3.25# ABS Grade "A" OSS			9520002780932	3.2
3.	One	KT	Paint, F-150			8010004376757	3.5
4.	One	KT	Paint, F-151			8010013026838	3.5
5.	2	SH	Sheet Metal, Galv Steel 9 .168 Thick, QQ-S-775, Drain Pan	9	2.d	9515002306721	3.2
6.	20	EA	Screw Machine, Galv Stl 17 3/8-16UNC-2A x 1-1/2" LG Type II, Grade 2	17	2.d	5306002992368	3.2
7.	One	HD	Washer, 3/8" Galv Stl FF-W-92	19	2.d	5310000877493	3.2
8.	3	SH	Insulation, 3/4" Thick 24" x 48"	22	2.d	5640013897960	